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## 200,000 lbs/hr 400 GPM @ 450 - 850 psig Deaerating Boiler Feedsystem

Nationwide Boiler's fully piped and wired 200,000 lbs/hr complete deaerating boiler feedwater system is designed to reduce oxygen in the boiler feedwater to 0.005 cc/ $\ell$  maximum from 20% to 100% of the operating range with 100% make-up water (no condensate return). It is comprised of the following:

- Capable of Supplying Feedwater Pressures From 450-850 psig @ 400 GPM
- 1,500 Gallons of Storage Capacity
- Allen-Bradley PLC Control System with HMI
- Feed Pump System Including: 2 Horizontal Carver Pumps (400 gpm @ 1901 TDH with 300 hp TEFC Motors Each)
- Allen-Bradley Variable Frequency Drives (VFD)
- Eagle Eye Remote Monitoring Capabilities
- Chemical Feed Stations for Deaerator and Boiler Feedwater
- Control and Motor Starter Panel including: VFD Starters, Pump Disconnect Switches, Control Circuit Transformer and Disconnect Switch, Indicating Lights, Pump Selector Switch and Hand/Off/Auto Pump Switches and an Alarm Horn
- Electric Space Heating
- Electrical Service Entrance for 480 Volt (435 Maximum Full Load Running Amps)
- Deaerator Tank is ASME Section 8 and Piping per B31.1 Power Piping





#### Connection Sizes:

Softened Water: 4"-150 psi FLG

(50-100 psi)

Deaerator Steam Supply: 4"-300 psi FLG

(125-175 psi)

Deaerator Drain: 2"-150 psi FLG
Boiler Feedwater: 6"-600 psi FLG

Condensate Returns: 4"-150 psi FLG (pumped)

4"-150 psi FLG (trapped)

Plant Instrument Air: 1"-NPT (60-100 psi)

### **Electrical Power Requirements:**

480 VAC, 3 ph, 60 Hz., 600 amps

#### Dimensions & Weights:

Length: 53' 0"

Width: 8' 6"

Height: 13' 5"

Est. Shipping Weight: 65,000 lbs

Est. Operating Weight: 99,200 lbs

Ask About Our Green Solutions



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