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## **100 HP FIRETUBE BOILER**

Maximum BTU/hr Input (ie: Rated Input @ High Fire / 100% Input Rating)	100 x 42,000 = 4,200,000 BTU
Cubic Feet of Natural Gas Required	4,200,000 ÷ 1,000 = 4,200 Cu Ft
Cubic Feet of Vaporized Propane Required	4,200,000 ÷ 2,500 = 1,680 Cu Ft
Gallons of Liquid Propane Required	4,200,000 ÷ 91,600 = 45.85 Gallons
Gallons of #2 Diesel Oil Required	4,200,000 ÷ 140,000 = 30 Gallons
Minimum BTU/hr Input at a 4:1 Turndown Ratio (Low Fire)	4,200,000 ÷ 4 = 1,050,000 BTU
Cubic Feet of Natural Gas Required	1,050,000 ÷ 1,000 = 1,050 Cu Ft
Cubic Feet of Vaporized Propane Required	1,050,000 ÷ 2,500 = 420 Cu Ft
Gallons of Liquid Propane Required	1,050,000 ÷ 91,600 = 11.46 Gallons
Gallons of #2 Diesel Oil Required	1,050,000 ÷ 140,000 = 7.5 Gallons
Maximum Steam Production in lbs/hr (High Fire)	100 x 34.5 = 3,450 lbs/hr
Maximum Water Evaporation Rate	100 x .069 = 6.9 GPM
Minimum Feedwater Pump Flow (on / off pump strategy)	6.9 x 2 = 13.8 GPM
Minimum Feedwater Pump Flow (modulating pump strategy)	6.9 x 1.5 = 10.35 GPM
Minimum Feedwater Tank Storage Requirement	69 Gallons
Steam Temperature at <u>80 psi</u> Saturated	324.12 °F
BTU/hr Output, Based on 80% Efficiency at High Fire	4,200,000 x .80 = 3,360,000 BTU
BTU/hr Output, Based on 80% Efficiency at Low Fire	1,050,000 x .80 = 840,000 BTU
Square Feet Heating Surface (sq. ft. HS) at 5 sq. ft. per HP	100 x 5 = 500 Sq Ft
Minimum Steam Safety Relief Valve Capacity at Boiler Design	3,450 x 1.10 = 3,795 lbs/hr
Minimum Water Softener Flow Capacity at High Fire (always based upon 100% input)	6.9 x 2 = 13.8 GPM